

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD				ECN #: 769	
Date: 06.01.18					
Project No: D412-698/D412-704		Created By: JS		Checked By: JS	
Project Name: DOOR KITS/DUAL CARGO RLs		Approved By: JS (Proj. Manager)		Approved By: N/A (Management if reqd)	
Description of Change:					
<p>RECEIVE: EASA.IM.R.S. 00709 05/05/10 FOR D412-698</p> <p>EASA.IM.R.S. 00696 05/04/22 FOR D412-704</p>					
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Required Documents Under Review?	✓		JS	06.01.20	06.01.18 JS
Update Blue/Pink Folder/Electronic File	✓		JS	06.01.20	06.01.18 JS
Update DSI Folder/Electronic File		✓			
Update D-Part Master Binder		✓			
Update Grey Project Binder	✓		JS	06.01.20	06.01.18 JS
Update DEO/DSI Binder		✓			
Update Master Document List (MDL)		✓			
Update Drawing Approval Record (DR)		✓			
Update Change Record Form		✓			
Move Electronic File		✓			
Notify TCA of Change		✓			
Notify FAA of Change		✓			
Update QSI 021 (TC/FAA STC)		✓			
Update QSI 036 (K-Kits)		✓			
Scan Documents		✓			
Update Accpac Database		✓			
Update Access Database	✓		JS	06.01.20	06.01.18 JS
Verification ARC	✓		JS	06.01.20	06.01.18 JS
Create/Update STC Approval List	✓		JS	06.01.20	06.01.18 JS
Update Prod. Dev. Summary	✓		JS	06.01.20	06.01.18 JS
Create/Update COSS (Estimate/BOM)		✓			
Create/Update PPP's		✓			
Update Paperwork Kits in Production	✓		JS/DH	06.01.20	06.03.23 JS
Update Paperwork Kits in Stock	✓		JS/L	06.01.20	06.01.20 JS
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?		✓			
Update Qpulse		✓			
Create/Update Controlled PDF Dwgs		✓			
Create/Update FAI sheets		✓			
Create/Update CNC Programs		✓			
Create/Update Tooling		✓			
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			
Notes:					

ECN Complete: **JS**

Date: **06.05.15**

Date: Thursday, 1/19/2006 1:47:12 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-698-013/-015/-017/-019 <i>48 28 48 39</i>
Number	: 25578	Part Number	: Z_CUSTOM
Estimate Number	: 10804	Drawing Number	: UPDATE PAPERWORK
P.O. Number	:	Project Number	:
This Issue	: 1/19/2006 S.O. No. :	Drawing Revision	:
Prsht Rev.	: NC	Material	:
First Issue	: 11 Type :	Due Date	: 1/26/2006
Previous Run	: 25415	Qty:	33 Um: Each
Written By	:		
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK

D412-698-013 B 23722 ~~11mc~~ 13mcD412-698-015 B 22686 71mcD412-698-017 B 20554 5mcD412-698-019 B 25279 2mc324390 5mc

ADD REVISED EASA STC EASA.IM.R.S.0079 05/05/10 TO KITS IN STOCK

6/1/20

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ENSURE PAPERWORK AND P/N'S MATCH WITH BOXES

INSPECT WORK

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RETURN TO FINISHED GOODS

4.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

Job Completion



Date: Monday, 1/23/2006 7:50:54 AM
 User: Kim Johnston

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-704-045
Job Number	: 25577		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: Z_CUSTOM
This Issue	: 1/23/2006	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: UPDATE PAPERWORK
First Issue	: 1/19/2006	Project Number	:
Previous Run	: 25415	Drawing Revision	:
Written By	:	Material	:
Checked & Approved By	:	Due Date	: 1/26/2006
Comment	:	Qty:	2 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D412-704-045 B _____

*NO PAPERWORK READ FOR -045
 NOTHING IN STOCK FOR -011/013*

ADD REVISED EASA STC EASA.IM.R.S.00696 05/04/22 TO KITS IN STOCK

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 ENSURE PAPERWORK AND P/N'S MATCH WITH BOXES
 INSPECT WORK

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RETURN TO FINISHED GOODS

4.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Kim Johnston

From: David Shepherd [davids@dartaero.com]
Sent: Tuesday, January 17, 2006 10:44 AM
To: Bill Beckett
Cc: Kim Johnston; pmcdonald@dartaero.com; Jeff@darths.com; ginof@darths.com; moreilly@eaglecopters.com; Heather Mahon; hmenard@dartaero.com; Sian Willems
Subject: Its Christmas again ... I found some new EASA approvals



EASA IMRS
00696.pdf



EASA IMRS
00709.pdf

I have been working on tracking down our outstanding EASA approvals and discovered that the attached EASA approvals were issued some time this summer, sent directly to Eagle Copters, and just filed away.

FYI, EASA.IM.R.S.00709 corresponds to NAPA 04-0796 for EASA validation of SH92-43 for D412-698 Door Kits. ~~SH92-43~~
FYI, EASA.IM.R.S.00696 corresponds to NAPA 05-0049 for EASA validation of SH93-34 for D412-704 Dual Cargo Release.

I love it when a plan comes together.

Kim,
Please initiate the ECN process and update the electronic STC files and the Product Development Spreadsheet accordingly.

David